

Closures dimensions are adapted to bottle finishes made in accordance with **DIN 6094 - 7**

28H38

For deep bottle finish

MATERIALS

ALUMINIUM

Special aluminium according to DIN EN 541

Alloy:	8011A
Temper:	H14
Thickness (mm):	0,22 ± 0,010
Tensile strength N/mm2	110-150

VARNISH SPECIFICATION

INSIDE

Product description: Adhesive coating corresponds to EC regulation 1895/2005 for contact with food.

OUTSIDE

Product description: Base coating, printing inks if printed and overprint varnish.

CLOSING CONDITIONS INFORMATIONAL ONLY

TOP HEAD FORCE	1050 N - 1200 N
SIDE FORCE THREAD ROLLER	90 - 110 N
SIDE FORCE SKIRT ROLLER	70 - 100 N
REMOVAL TORQUE	0.8 - 1.60 Nm

USE

Sealing: No leakage with bottle in horizontal position for 24 hours at 20° C

LINERS

POLESPAN PE2 - plastic lining material with following characteristics:
 Composition: foamy LDPE polyethylene between two layers of dense polyethylene

Density:	350 kg/m3 ;
Thickness:	1.8 mm +/- 0.2 mm ;
Diameter:	27.6 mm +/- 0.2 mm ;

NOTES

DECORATION

Design sent by client or made by manufacturer and approved by customer. Not more than 1mm deviation of lithography from center of top of closure.

APPLICATION

Lining is suitable for glass bottles, containing low or high alcoholic drinks, whose alcoholic content is no more than 50%.

STANDARD DELIVERY CONDITIONS

PACKAGING

Type: Closures are packed in HDPE bags for food stuffs and carton boxes.

Dimensions (mm) :	600 x 400 x 355
Volume (m3) :	0,0852
Closures per box:	2 000
Boxes per pallet:	24
Closures per pallet:	48 400

STORAGE AND USAGE

The boxes must be kept in a dry, clean and non-smoked place, at temperature range +5°C / +25°C, well covered. If these conditions are kept closures are suitable for use with in 1 years.

Artemis Ltd recommends that product is used by FIFO (First Input First Output) criteria.

DIMENSIONS / TOLERANCES (mm)

