


CORK

NATURAL CORKS

Product	Natural	
Marking	Ink and/or fire	
Packing	Polyethylene bags with SO ₂	
Expedition	Cardboard boxes in plastic pallet	
Intend use	Still wines	

Tests and Units	Specifications / Tolerance	Method
Dimensions and ovality	L ± 0,7 mm Ø: ± 0,5 mm O: ≤ 0,7 mm	ISO 9727-1:2007
Specific weight	185 ± 55 Kg/m ³	ISO 9727-2:2007
Humidity	6% +/- 2%	ISO 9727-3:2007
Extraction force	L 38 mm: 12 – 35 daN L 45 mm: 15 – 40 daN L 49 mm: 15 – 45 daN	ISO 9727-5:2007
Liquid seal	1,5 bar	ISO 9727-6:2007
Peroxide residues	0 mg/cork stopper	NP 4502-2011
Sensorial analysis	Without deviations	ISO 22308:2005
2,4,6 - Tricloroanisol (TCA)	≤ 2 ng/L	ISO 20752:2014
Visual quality	Quality: ± 10% Ref. ⁰	ISO 16419:2013

Technical Specifications according to the International Code of Practice for Cork Stoppers.

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